

ASAP - General

Dart Aerospace Ltd.

Date: Friday, 19/01/2007 8:50:45 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 30329
 Estimate Number : 12654
 P.O. Number : N/A Part Number : G106082
 This Issue : 19/01/2007 S.O. No. : N/A Drawing Number : G10608 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : B
 Previous Run : N/A Material : N/A
 Written By : Due Date : 26/01/2007 Qty: 40 Um: Each
 Checked & Approved By :
 Comment : Est Rev:A New Issue 07-01-18 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R0375 304 SS ROUND BAR



Comment: Qty.: 0.0368 f(s)/Unit Total: 1.4700 f(s)

* 304 SS ROUND BAR
 Batch: M101926 506" 304 SS

DTP 07/01/20 43

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Dwg G10608.

2-Deburr if required.

DTP 07/01/20 (43)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DTP 07/01/20 (43)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

MS 07/01/20 43

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LINDA

07/01/20 (43) 07/01/20 43

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Drawing Name: BUSHING

Job Number: 30329

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 07/01/22 (43)

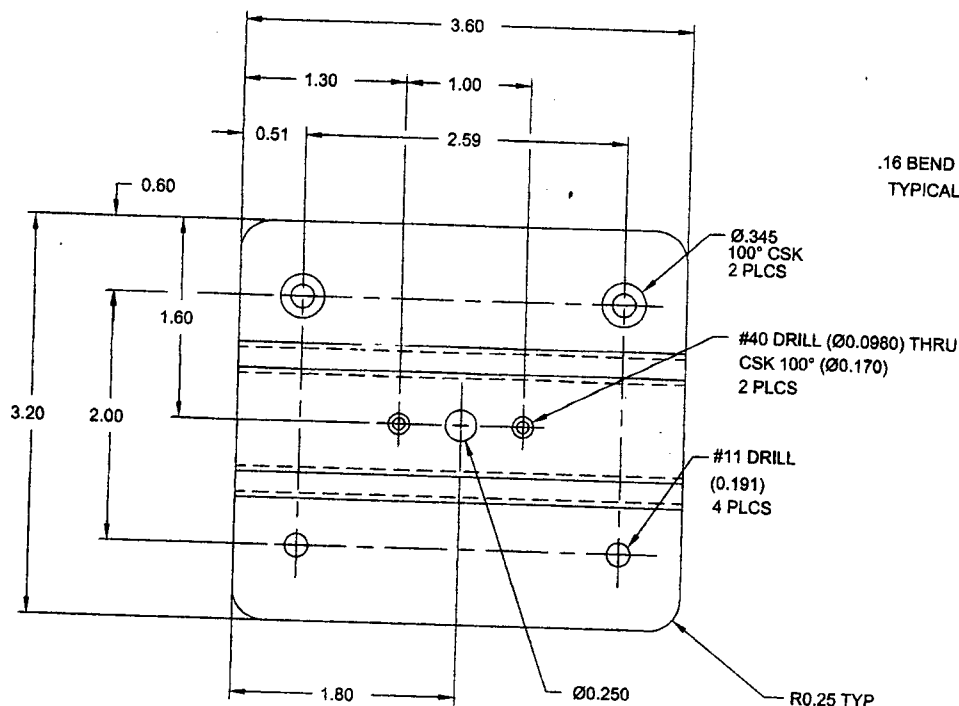
Job Completion



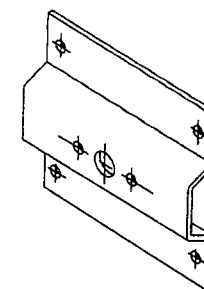
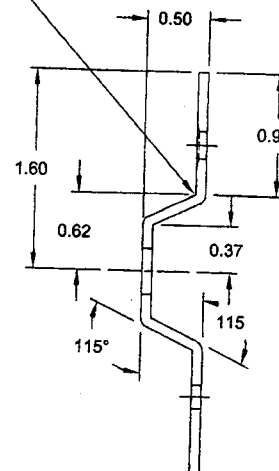
Handwritten: U 07-01-22

WFO 30329

REVISIONS		
REV	DESCRIPTION	APVR/DATE
A	-#40 DRILL WAS #30, (Ø0.170) WAS (Ø0.240), Ø0.25 WAS Ø0.425 -ADDED -2 BUSHING. -RENAME DRAWING TITLE.	6/13/95 GLH
B	-REVISED TOLERANCE ON -2 BUSHING ID HOLE TO ±.003	5/17/04 CLB

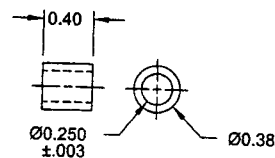


.16 BEND RADIUS
TYPICAL



ISOMETRIC VIEW
SCALE: 1/2

-1



-2

NOTES:

MATERIAL: .075 304 STAINLESS

OPTIONAL: TEXT MAY BE ENGRAVED, STAMPED OR
PRINTED ON PART AS DESIRED

BEND RADIUS +0.01 ON 0.03 TO 0.06
+0.03 ON 0.09 OR GREATER

BREAK SHARP EDGES 125 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±1/8" .125 .125 .001 .001 .001 .001 .001 .001	DESIGNED T.S.	DATE 3/16/95	 Geneva Aviation www.GenevaAviation.com This STAINLESS BRACKET
	DRAWN	DATE	
	CHECKED	DATE	
	APPROVED RGC	DATE 4/3/95	
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.			Drawing Number G10608
Pro No: GA159			REV B

